

**ABSOLUTE ALUMINUM**

**Customer Name:** X  
**Salesman Name:** X

JOB #	X
GATE CODE #	NONE
PHONE	X

The following is the warranty information of the Project (s) that you have contracted Absolute Aluminum to install at the following Site:

X	X
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**ABSOLUTE ALUMINUM CARE AND MAINTENANCE**

**Cleaning and Maintenance of Coil and Extrusion Products**

Use forceful water rinse (low water volume with moderate pressure)

To remove dirt and soil, a 5% detergent solution with water may be used with a cloth, sponge or soft bristle brush.

To remove non-water soluble deposits such as tar, grease, and sealant, the following solvents may be used with caution and limited contact of five minutes.

- Alcohols (denatured, isopropyl, methanol)
- Petroleum solvents (mineral spirits, turpentine)
- Ketones, Esters, Lacquer thinner

To remove rust or alkali mortar stains, the following chemical solutions may be used with caution and limited contact of one minute

- Hydrochloric acid diluted with ten volumes of water
- Oxalic acid solutions or acetic acid (vinegar)
- Laundry bleach (Clorox)

All solutions should be followed with an adequate rinse of clean water and the cleaning supply or chemical shouldn't be allowed to puddle. All areas should be flushed with water and dried.

**DO NOT USE** acetone or paint thinner on Coil or Extrusion.

**NEVER MIX CLEANERS**, the mixing of some cleaners such as chlorine contacting material like bleaches with other compounds containing ammonias can result in poison gas emission.

**DO NOT USE** wire brushes, steel wool, sandpaper or abrasives to clean Coil and Extrusion.

**General Causes of Paint Failure**

Surfaces high in chloride can be consistent with the use of pool chemicals or from a marine environment.

Environmental circumstances, such as reclaimed water irrigation systems, excessive use of fertilizers, and lightning.

Foggy coastal regions with frequent cycles of condensation and drying may give a build up of heavy salt spray.

Failure around fastener holes may be initial site of corrosion if dissimilar metals are used.

Abuse at the site including inadequate maintenance, use of harsh cleaning materials, scouring the finish, and even excessive pet urine has been known to contribute to the condition.

**Note:**

If an aggressive cleaner is required for another part of property, extreme care must be taken to prevent this substance from coming into contact with the aluminum finish.

Construction soils, including concrete, cement, mortar, etc should be removed as soon as possible.

If allowed to dry on aluminum surface, irreparable damage will occur.

**Absolute Aluminum, Inc. Service Department**  
 1220 Ogden Road      Venice, Florida 34285      (941)-497-7777



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### ABSOLUTE ALUMINUM CARE AND MAINTENANCE

#### Cleaning and Maintenance of Acrylic Window Products

1. Acrylic can be scratched with a rough cloth, harsh soap, or household chemicals, i.e. fertilizers, pesticides and harsh cleaning products.
2. Use a non-abrasive mild soap or detergent with luke warm water. Using a soft sponge, cloth chamois apply light pressure and rinsing often.
3. Grease and oil may be removed with kerosene or aliphatic naphtha. DO NOT use solvents, window sprays or kitchen scouring compounds.
4. Windows and screens should be rinsed off once a month to prevent residual chemical build-up that may cause crazing, (small sider web cracks), that are not covered by warranty.
5. Tracks have to be vacuumed with soft brush attachment or cleaned with warm water every 90 days to remove sand and dirt.
6. Once cleaning is complete, horizontal sliding windows require a fine lubricating spray in the tracks to insure smoother sliding. However, vertical units should not be lubricated.

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